



ROLAND CAMM3 PNC-3000 SPINDLE MODIFIED FOR ER20 COLLET
 MATERIAL: 8620 STEEL OR SIMILAR

NOTES:
 1. ALL LINEAR DIMENSIONS IN INCHES AND ANGULAR DIMENSIONS IN DEGREES UNLESS NOTED OTHERWISE.
 2. CHAMFERS ARE .039 X .039 (1MM X 1MM) UNLESS NOTED OTHERWISE
 3. INSIDE CORNERS AT TOOL RADIUS, R 0.010 (.25MM) MAX