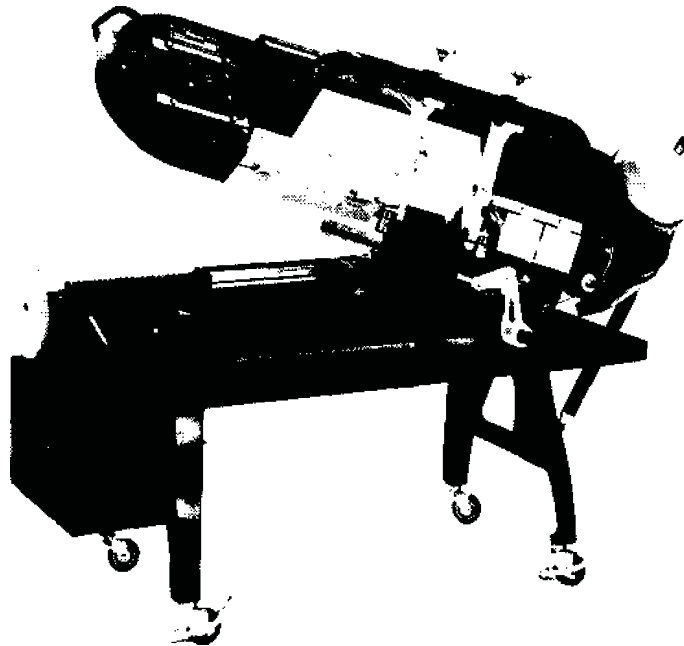


STARTING SERIAL NUMBER 2420

PARTS LIST

Wellsaw

MODEL NO. 1000
METAL CUTTING BAND SAW

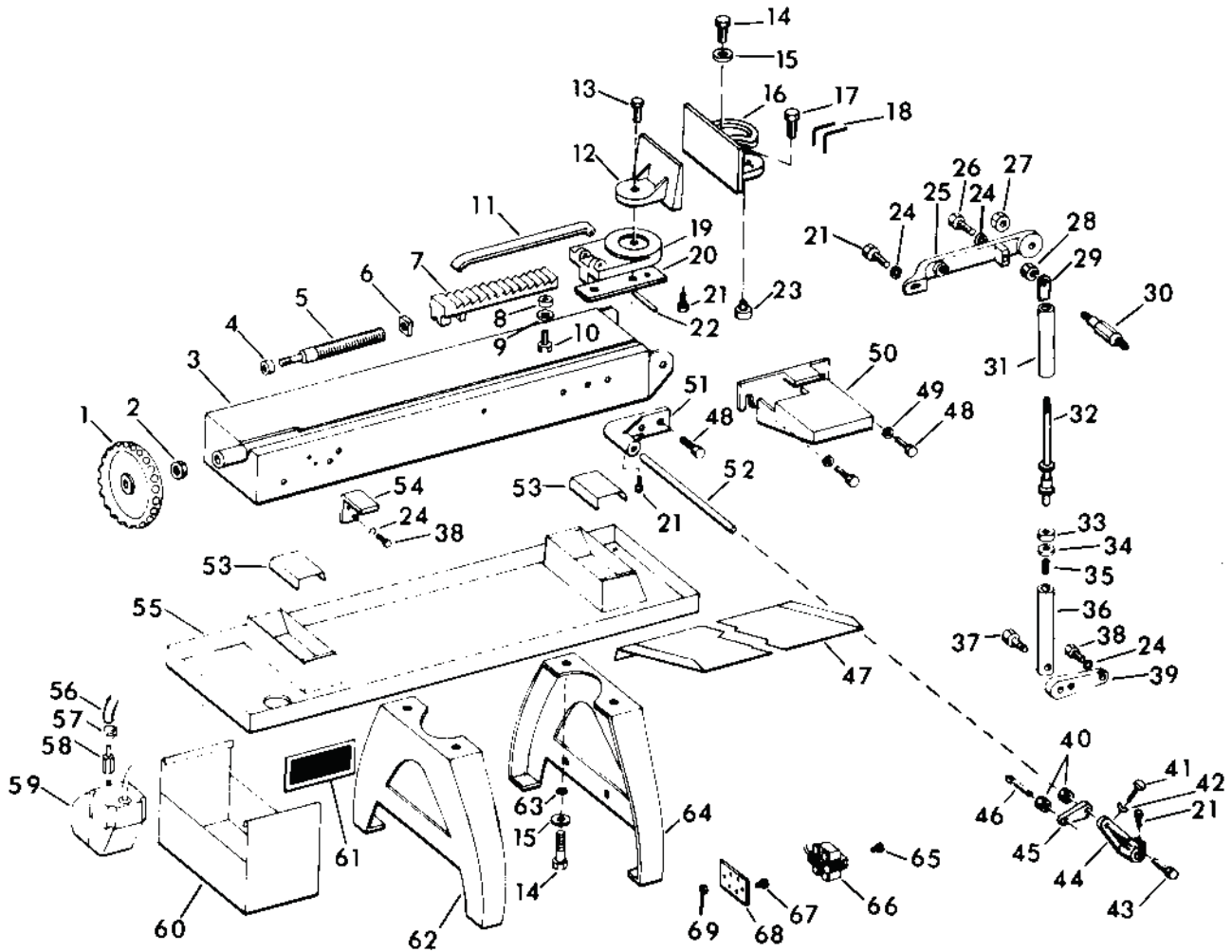


Wellsaw®

2829 N. Burdick, Kalamazoo, MI 49004
Telephone: 269-345-1132 FAX: 269-345-0095

Always Give Model Number, Serial Number And Part Number When Ordering Repair Parts

BED, COOLANT & DASH POT



PARTS LIST

ITEM NO.	PART NUMBER	DESCRIPTION
1	B-093	Handwheel
2	100019-008	Hex Jam Nut 3/4 - 10
3	B-014W	Bed
4	100402	Thrust Collar
5	M-060	Vise Screw
6	M-061	Vise Screw Nut
7	B-078	Vise Ratchet
8	B-040	Vise Ratchet Spool
9	M-041	Spacer
10	100004-022	Cap Screw 5/16 - 18 x 1-1/2 Hex HD.
11	B-079	Vise Ratchet Dog
12	B-003	Moveable Vise Jaw
13	100004-044	Cap Screw 5/8 - 11 x 3 Hex HD.
14	100004-037	Cap Screw 1/2 - 13 x 1-1/2 Hex HD.
15	10029-006	Flat Washer 1/2
16	B-215	Stationary Vise Jaw
17	100004-043	Cap Screw 5/8 - 11 x 2-1/2 Hex HD.
18	M-065	Locating Pin
19	B-077	Vise Slide Block

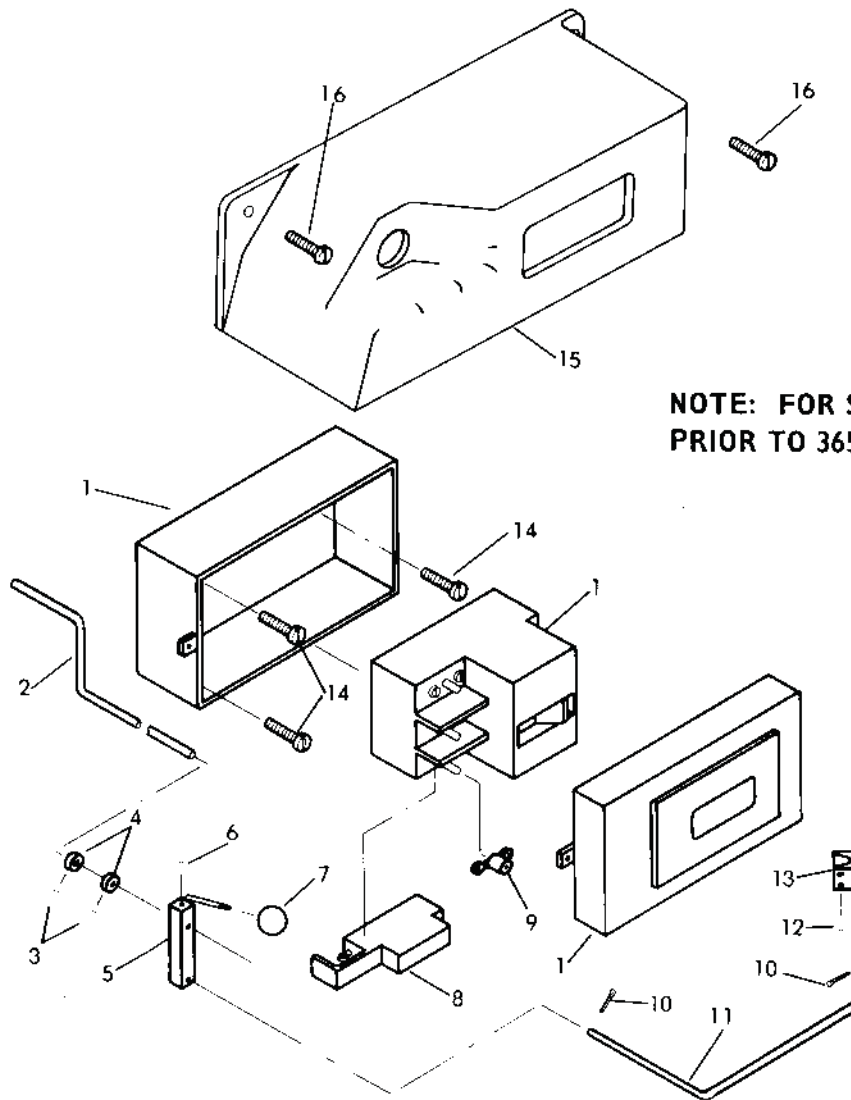
Always give model number, serial number and part number when ordering repair parts.

**BED COOLANT & DASH POT
PARTS LIST CONT.**

REF NO.	PART NUMBER	DESCRIPTION
20	B-045	Vise Slide Block Guide
21	100004-018	Cap Screw - 5/16 - 18 x 1 - Hex Head
22	100053-002	Roll Pin 3/8 x 2-1/2
23	B-151	Clamp Nut
24	100025-002	Lock Washer
25	101451	Frame Ratchet Bracket
26	100004-023	Cap Screw - 5/16 - 18 x 2 - Hex Head
27	100020-005	Hex Nut - 5/8 - 11 - Self Locking
28	100017-003	Hex Nut - 3/8 - 16
29	M-144	Piston Rod End
30	101477	Dash Pot Upper Stud
31	101524	Outside Tube
32	101527	Piston Rod
33	M-166	Rubber Cup (formerly leather)
34	100070	Cup Washer
35	M-148	Spring
36	101523	Inside Tube
37	M-147	Dash Pot Lower Stud
38	100004-016	Cap Screw - 5/16 - 18 x 7/8 - Hex Head
39	B-212	Leg Bracket Dash Pot
40	100019-007	Hex Jam Nut - 5/8 - 11
41	100042-003	Thumb Screw - 1/4 - 20 x 2
42	100024-002	Wing Nut - 1/4 - 20
43	100004-041	Cap Screw - 5/8 - 11 x 1-1/2 - Hex Head
44	M-451	Stock Stop Arm Fixed
45	M-452	Stock Stop Arm Hinged
46	100033-016	Set Screw - 5/8 - 11 x 4
47	M-250	Splash Guard
48	100004-040	Cap Screw - 5/8 - 11 x 1 - Hex Head
49	100029-008	Flat Washer - 5/8
50	B-011	Tip-Off Block
51	B-082	Stop Bar Bracket
52	B-460	Stock Stop Bar
53	B-259	Leg Guard
54	105590	Frame Rest
55	101538	Chip Pan
56	100220-018	Coolant Hose 126"
57	100219-001	Hose Clamp
58	102617	Adapter
59	100249-010	Coolant Pump
60	101672	Coolant Tank
61	101565-003	Screen
62	B-015A	Leg Idle End
63	100025-005	Lock Washer
64	B-015B	Leg Drive End
65	100000-027	Machine Screw - 1/4 - 20 x 3/4 - Round Head
66	100894-001	Transformer - 200, 220, 440V - 50/60 HZ.
	100894-002	Transformer - 440, 575V - 50/60 HZ.
	100502-008	Transformer - 308V - 50/60 HZ.
67	100000-018	Machine Screw - 10 - 32 x 3/8 - Round Head
68	101581	Transformer Mounting Plate
69	100015-008	Hex Nut - #10 - 32
	M-301	Dash Pot Ass'y Comp. - Incl. Items 29 and 31 thru 36
	101526	Piston Rod Ass'y - Incl. Items 32 thru 35
	100318-007	Dash Pot Oil
	B-344	Stock Stop Ass'y - Incl. Items 21 and 40 thru 46

Always Give Model Number, Serial Number And Part Number When Ordering Repair Parts

SWITCH, SINGLE & THREE PHASE MANUAL



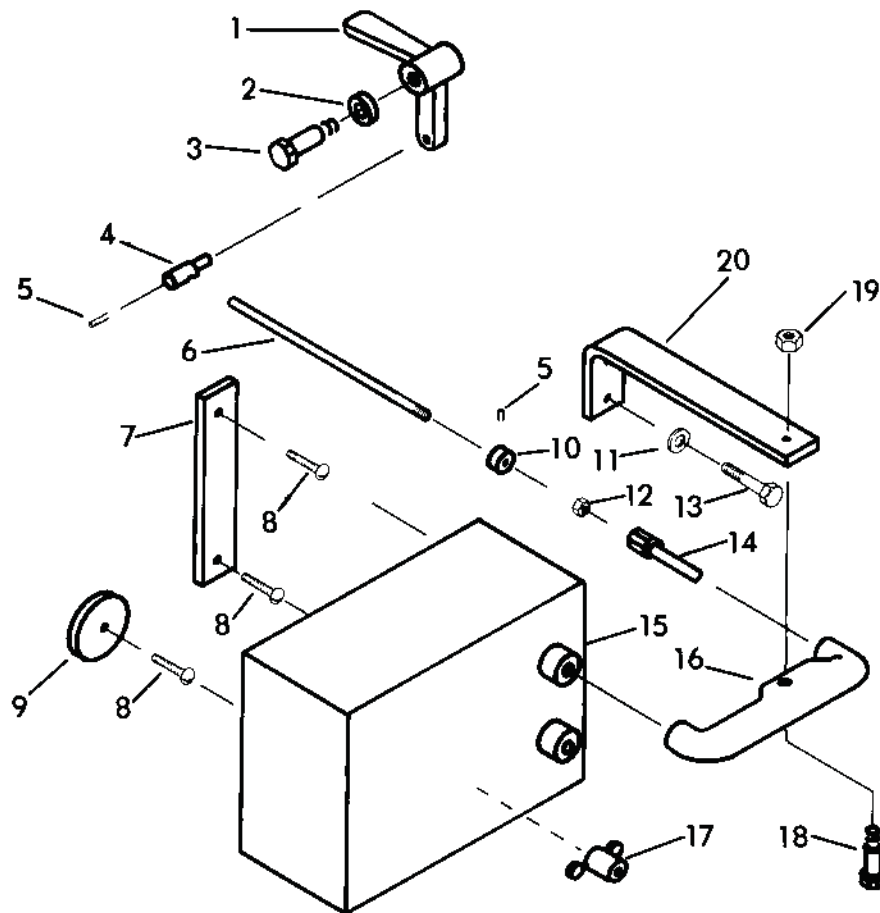
NOTE: FOR SERIAL NUMBER
PRIOR TO 3650 CONSULT FACTORY.

PARTS LIST

ITEM NO.	PART NUMBER	DESCRIPTION
1	100808-?	Switch Assembly Specify Voltage & Hertz
2	105578	Switch Lever
3	100034-001	Set Screw 1/4 - 20 x 3/16
4	M-107	Collar
5	105605-001	Shut Off Lever
6	100034-014	Set Screw 5/16 - 18 x 3/8
7	106408-003	Control Knob
8	100808-?	Switch Solenoid Specify Voltage & Hertz
9	100539-?	Heater Coil (Motor Spec. Plate Info. Req'd.)
10	100050-001	Cotter Pin
11	105586	Switch Rod
12	100034-009	Set Screw 10 - 32 x 1/4
13	105346	Trigger Block
14	100000-018	Machine Screw
15	105588	Switch Guard
16	100000-024	Machine Screw 10 - 32 x 3/8 Rd. HD.

Always Give Model Number, Serial Number And Part Number When Ordering Repair Parts

SWITCH, SINGLE & THREE PHASE MAGNETIC

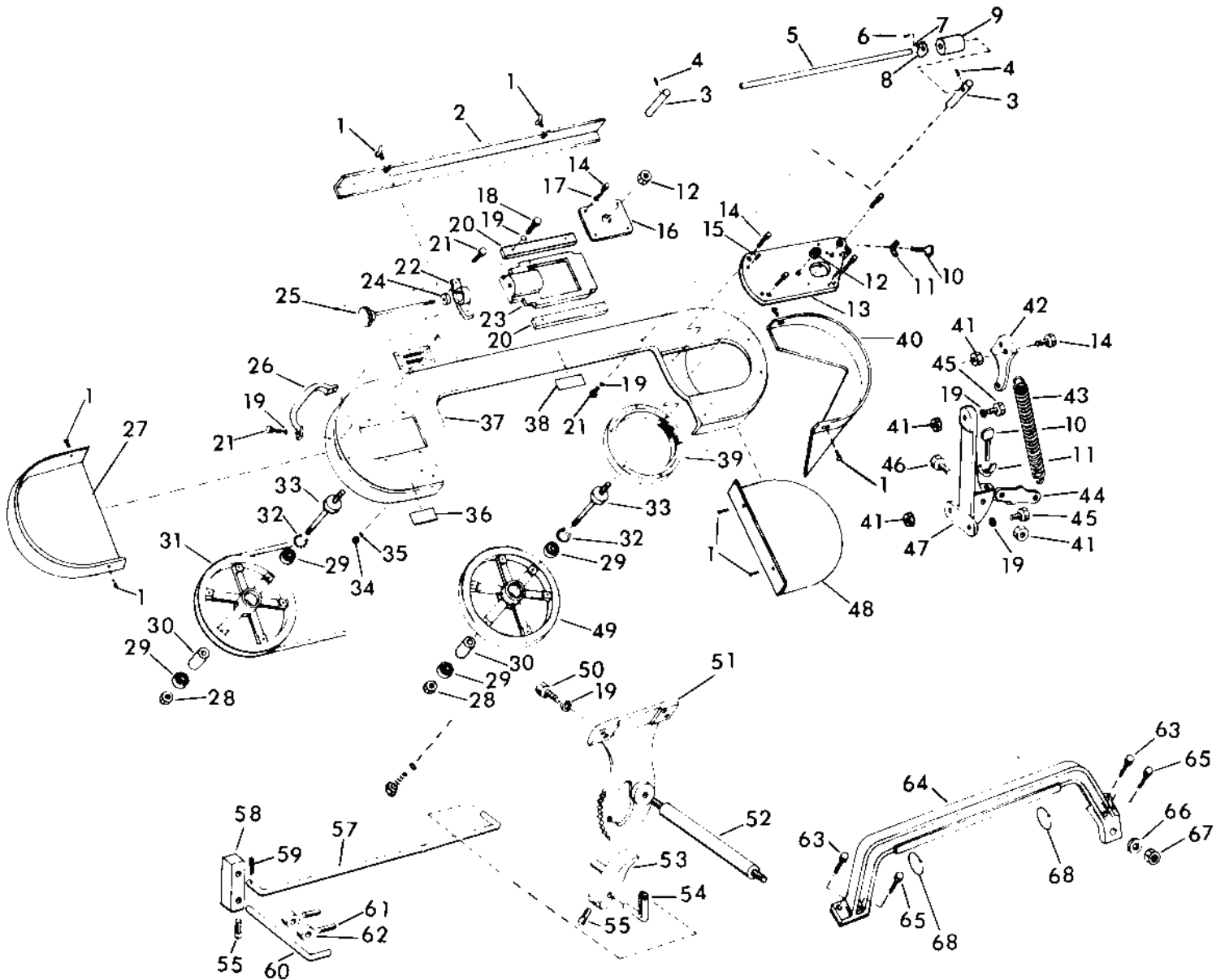


PARTS LIST

ITEM NO.	PART NUMBER	DESCRIPTION
1	M-029	Switch Trigger
2	100030-004	Flat Washer 5/16
3	M-034	Trigger Axle
4	101530	Switch Rod Post
5	100034-001	Set Screw 1/4 - 20 x 3/16
6	104701-001	Switch Rod
7	105821	Mounting Bracket
8	100000-019	Machine Screw 10 - 32 x 1/2
9	M-041	Spacer
10	M-107	Collar
11	100025-001	Lock Washer 1/4
12	100015-008	Hex Nut 10 - 32
13	100004-005	Cap Screw 1/4 - 20 x 5/8 Hex HD.
14	M-295	Coupler
15	100538-009	Magnetic Starter Single Phase
	100538-010	Magnetic Starter Three Phase
16	101628	Switch Lever
17	100539-?	Heater Coil (Motor Spec. Plate Info. Req'd.)
18	101629	Stud
19	100017-001	Hex Nut 1/4 - 20
20	105390	Lever Bracket

Always Give Model Number, Serial Number And Part Number When Ordering Repair Parts

WHEELS & FRAME



PARTS LIST

ITEM NO.	PART NUMBER	DESCRIPTION
1	100063	Thumb Screw 1/4 - 20 x 1/2
2	B-049	Blade Guard
3	M-102	Sliding Weight Post
4	100034-001	Set Screw 1/4 - 20 x 3/16
5	B-101	Sliding Weight Bar
6	100000-024	Machine Screw 1/4 - 20 x 3/8 Rd. HD.
7	100025-001	Lockwasher 1/4
8	M-857	Spring
9	M-807	Sliding Weight
10	100042-005	Thumb Screw
11	100024-003	Wing Nut
12	100065-007	Hex Nut 5/8 - 18
13	105321	Wheel Plate

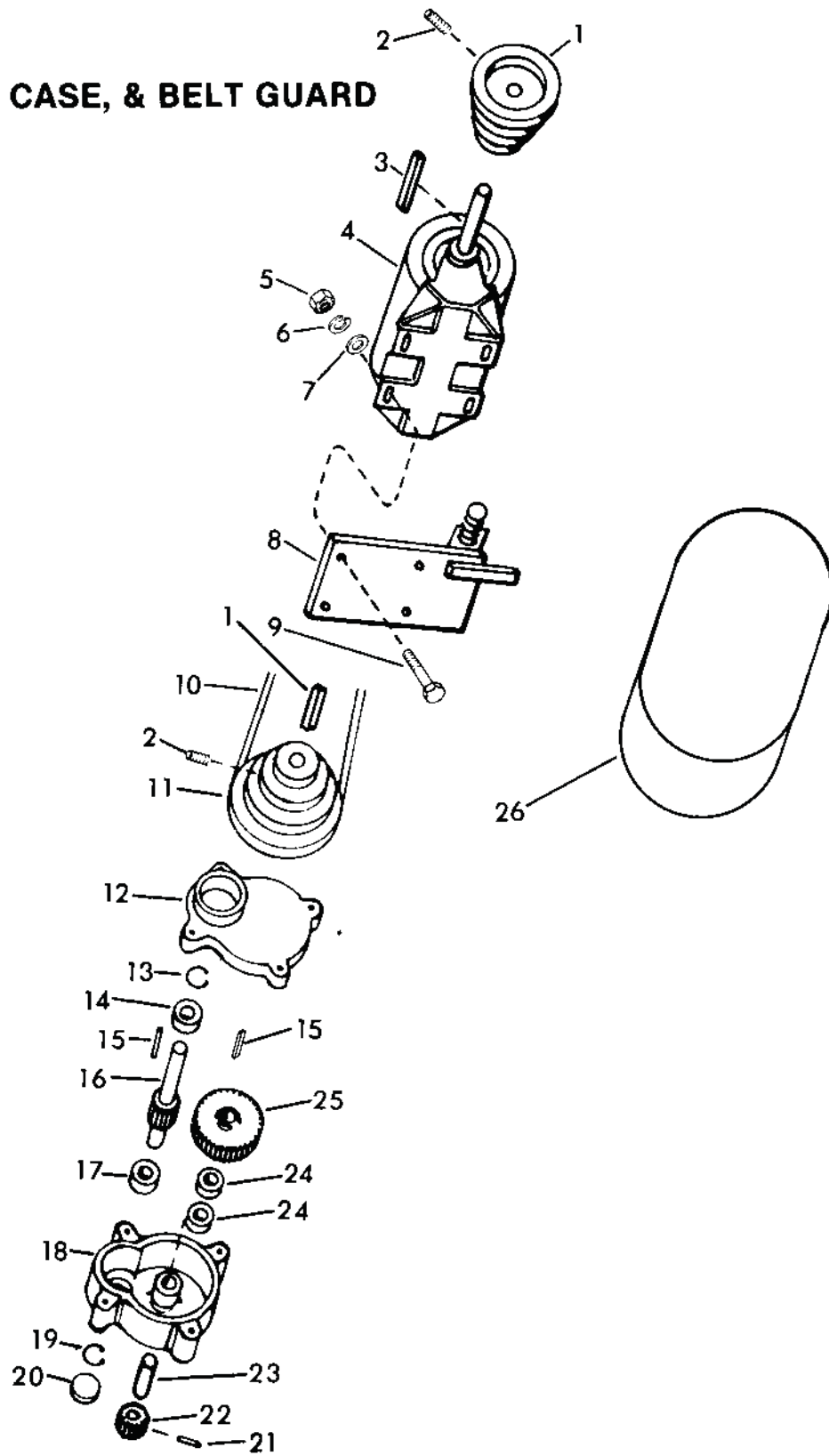
Always give model number, serial number and part number when ordering repair parts.

WHEELS & FRAME PARTS LIST CONT.

REFNO.	PART NUMBER	DESCRIPTION
14	100004-019	Cap Screw - 5/16 - 18 x 1-1/8 - Hex Head
15	100034-005	Set Screw - 5/16 - 18 x 3/4
16	B-010	Wheel Adjusting Block
17	102360	Spacer
18	100004-013	Cap Screw - 5/16 - 18 x 5/8 - Hex Head
19	100025-002	Lock Washer - 5/16
20	B-046	Wheel Slide Block Guide
21	100004-015	Cap Screw - 5/16 - 18 x 3/4 - Hex Head
22	101162	Take-Up Support
23	101164	Slide Block
24	100410-001	Thrust Bearing
25	101170	Take-Up Screw
26	B-025	Handle
27	105348	Idle Wheel Guard
28	100019-016	Hex Jam Nut - 5/8 - 18
29	100414-003	Ball Bearing
30	105415	Wheel Spacer
31	101575	Band Wheel Idle End
32	100071-002	Snap Ring
33	105421	Wheel Axle
34	100019-003	Hex Nut - 3/8 - 16
35	100025-003	Lock Washer - 3/8
36	106574	Label Safety Warning
37	101456	Saw Frame
38	105393	Label Wellsaw
39	B-086	Internal Ring Gear
40	105350	Wheel Splash Guard
41	100017-002	Hex Nut - 5/16 - 18
42	101510	Frame Spring Arm
43	B-292	Spring
44	M-216	Spring Adjuster
45	100004-019	Cap Screw - 5/16 - 18 x 1-1/8 - Hex Head
46	100004-022	Cap Screw - 5/16 - 18 x 1-1/2 - Hex Head
47	B-214	Spring Adjuster Housing
48	105613	Drive Wheel Guard
49	101574	Band Wheel Drive End
50	100004-020	Cap Screw - 5/16 - 18 x 1-1/4 - Hex Head
51	101547	Ratchet Arm
52	101455	Pivot Bar
53	101498	Ratchet Dog
54	B-057	Ratchet Lever
55	100033-010	Set Screw - 5/16 - 18 x 1/2
56	100004-053	Cap Screw - 1/4 - 20 x 1 - Hex Head
57	B-056	Ratchet Lever Rod
58	B-106	Ratchet Rear Arm
59	100050-001	Cotter Pin - 1/16 x 2
60	M-105	Ratchet Rod Lever
61	100034-001	Set Screw - 1/4 - 20 x 3/16
62	M-107	Collar
63	100004-030	Cap Screw - 3/8 - 16 x 1-1/2 - Hex Head
64	101548	Guide Bracket Beam
65	100004-029	Cap Screw - 3/8 - 16 x 1-1/4 - Hex Head
66	100029-008	Flat Washer - 5/8
67	100020-005	Hex Nut - 5/8 - 11 - Self Locking
68	100812-001	Cable Tie
	105429	Wheel Ass'y Comp. - Idle - Incl. Items 28 thru 33
	105428	Wheel Ass'y Comp. - Drive - Incl. Items 7, 28, 29, 30, 32, 33, 39, 49 and 56

Always Give Model Number, Serial Number And Part Number When Ordering Repair Parts

MOTOR, GEAR CASE, & BELT GUARD



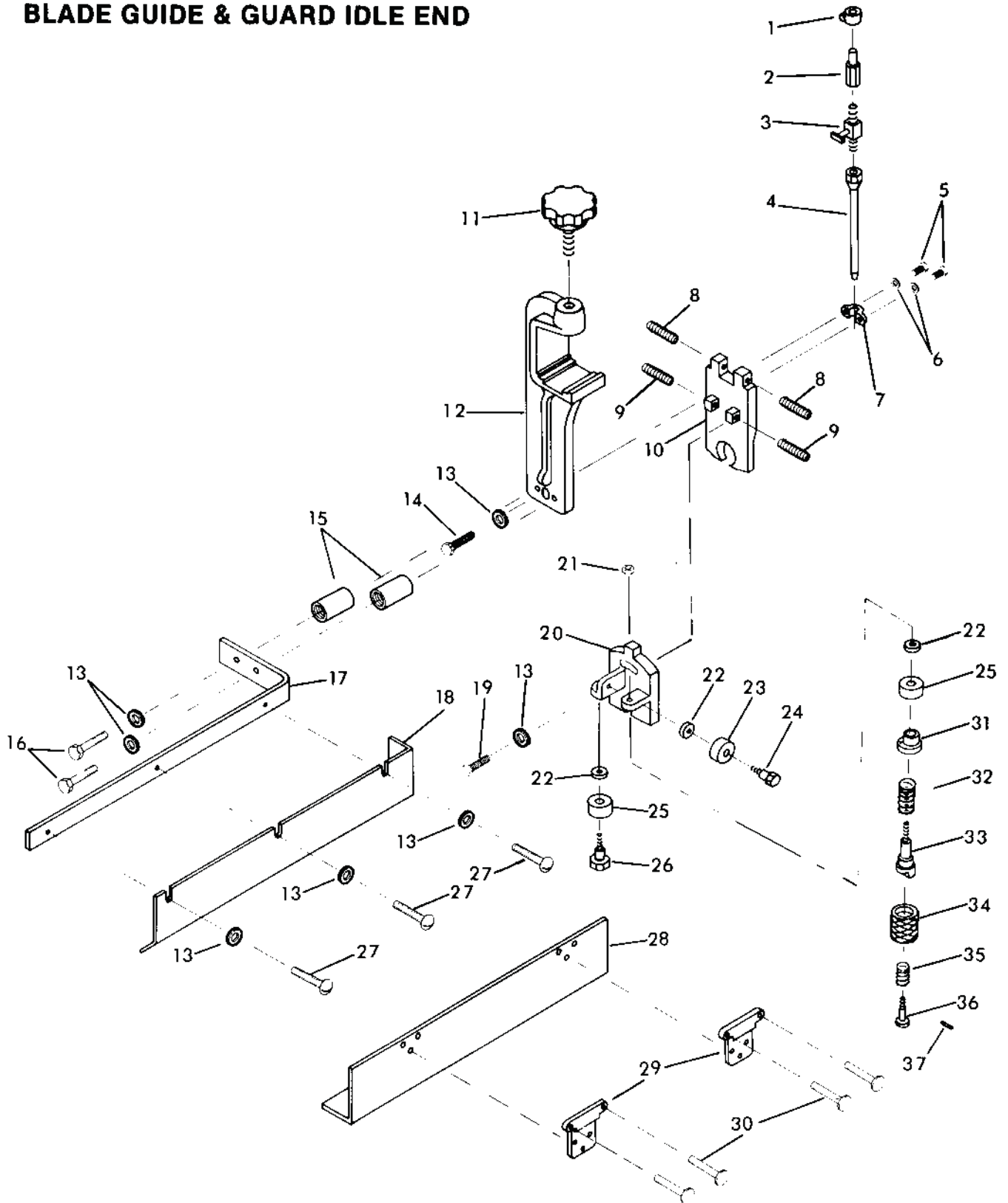
Always give model number, serial number and part number when ordering repair parts.

**MOTOR, GEAR CASE, & BELT
GUARD PARTS LIST**

REF NO.	PART NUMBER	DESCRIPTION
1	101172-001	Motor Pulley
2	100034-003	Set Screw
3	100056-013	Key
4		Motor 1-1/2 HP (Motor Spec. Plate Info. Req'd.)
5	100017-002	Hex Nut
6	100025-002	Lock Washer
7	100029-002	Flat Washer
8	105330	Motor Mount
9	100004-016	Cap Screw
10	100066-005	V-Belt
11	101156	Pulley
12	101291	Gear Case Cover
13	100068-002	Snap Ring
14	100414-003	Ball Bearing
15	100056-001	Key
16	101187	Pulley Shaft
17	100404-002	Ball Bearing
18	M-013	Gear Case
19	100068-001	Snap Ring
20	100072-001	Expansion Plug
21	100180-001	Coiled Spring Pin
22	101645-FP	Drive Pinion
23	101644SERV	Drive Shaft
24	100404-001	Ball Bearing
25	101286	Driven Gear (please specify Steel or Phenolic)
26	105531	Belt Guard Ass'y
	100318-005	Lube (Marfax-0) 1-1/2 Pt.
	155132	Gear Box Assembly complete

Always Give Model Number, Serial Number And Part Number When Ordering Repair Parts

BLADE GUIDE & GUARD IDLE END



Always give model number, serial number and part number when ordering repair parts.

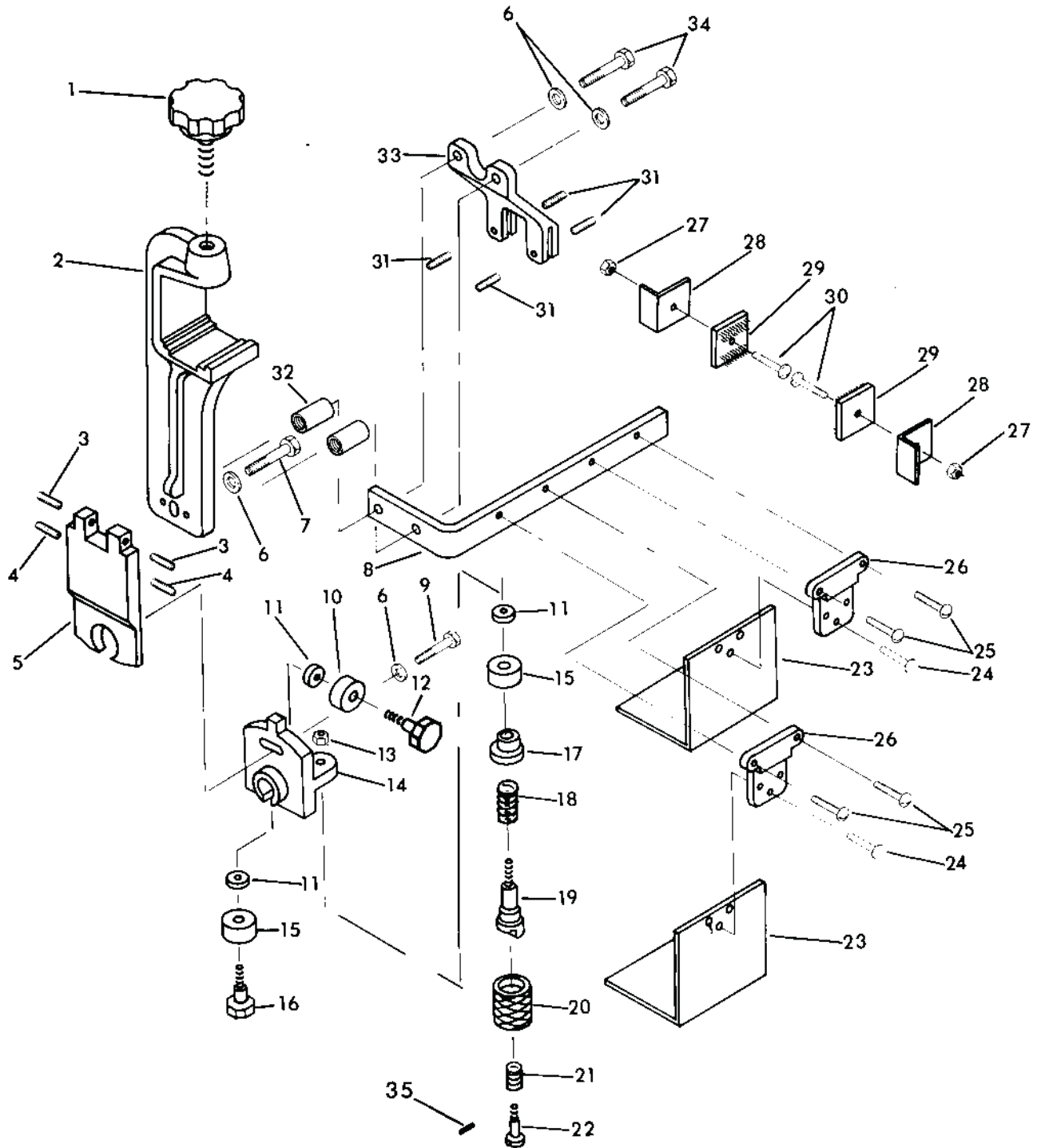
BLADE GUIDE & GUARD IDLE END

PARTS LIST

REF NO.	PART NUMBER	DESCRIPTION
1	100219-001	Hose Clamp
2	102617	Adapter
3	100226	Needle Valve
4	101670	Coolant Nozzle
5	100000-018	Machine Screw
6	100246-001	Pipe Strap
7	100031-006	Flat Washer - #10
8	100034-006	Set Screw - 5/16 - 18 x 7/8
9	100034-005	Set Screw - 5/16 - 18 x 3/4
10	M-092	Roller Adjuster
11	105335-001	Handwheel
12	101453	Guide Bracket
13	100029-002	Flat Washer - 1/4
14	100004-018	Cap Screw - 5/16 - 18 x 1 - Hex Head
15	105537	Spacer
16	100004-019	Cap Screw - 5/16 - 18 x 1-1/8 - Hex Head
17	105536	Mounting Bracket
18	105535	Blade Guard Upper
19	M-156	Cap Screw
20	105396	Roller Support
21	101300	Hex Nut
22	101186	Flat Washer
23	100406-002	Ball Bearing
24	101179	Roller Axle (Back-up)
25	100416-003	Ball Bearing
26	101178	Roller Axle
27	100000-024	Machine Screw - 1/4 - 20 x 3/8 - Round Head
28	105539	Blade Guard Lower
29	105550	Hinge
30	100131-003	Pop Rivets
31	105357	Eccentric Bushing
32	105359	Torsion Spring
33	105358	Roller Axle
34	105355	Housing
35	105360	Spring
36	105356	Shoulder Screw
37	100053-025	Roll Pin
	105412	Blade Guide Ass'y Comp. - Idle - Incl. Items 8 thru 14 and 19 thru 23
	101520	Roller Adjustment Ass'y - Incl. Items 8, 9, 10
	105414	Roller Support Ass'y - Incl. Items 20 thru 26 and 31 thru 36
	105367	Guide-A-Matic Comp. - Incl. Items 22, 25 and 31 thru 36
	105563	Blade Guard Comp. - Idle - Incl. Items 13, 17, 18 and 27 thru 30

Always Give Model Number, Serial Number And Part Number When Ordering Repair Parts

BLADE GUIDE & GUARD DRIVE END



Always give model number, serial number and part number when ordering repair parts.

BLADE GUIDE & GUARD DRIVE END PARTS LIST

REF NO.	PART NUMBER	DESCRIPTION
1	105335-001	Handwheel
2	101453	Guide Bracket
3	100034-006	Set Screw - 5/16 - 18 x 7/8
4	100034-005	Set Screw - 5/16 - 18 x 3/4
5	M-092	Roller Adjuster
6	100029-002	Flat Washer - 1/4
7	100004-018	Cap Screw - 5/16 - 18 x 1 - Hex Head
8	105552	Blade Guard Bracket
9	M-156	Cap Screw
10	100406-002	Ball Bearing
11	101186	Flat Washer
12	101179	Roller Axle (Back-up)
13	101300	Hex Nut
14	101180	Roller Support
15	100416-003	Ball Bearing
16	101178	Roller Axle
17	105357	Eccentric Bushing
18	105359	Torsion Spring
19	105358	Roller Axle
20	105355	Housing
21	105360	Spring
22	105356	Shoulder Screw
23	105554	Blade Guard Drive End
24	100131-003	Pop Rivet
25	100000-018	Machine Screw
26	105550	Hinge
27	100017-001	Hex Nut - 1/4 - 20
28	M-425	Blade Brush Angle
29	M-426	Blade Brush
30	100073-003	Bolt
31	100034-003	Set Screw - 5/16 - 18 x 3/8
32	105537	Spacer
33	M-198	Blade Brush Bracket
34	100004-022	Cap Screw - 5/16 - 18 x 1-1/2 - Hex Head
35	100053-025	Roll Pin
	105409	Blade Guide Comp. - Drive End - Incl. Items 1 thru 7, 9 thru 22
	101520	Roller Adjustment Ass'y - Incl. Items 3, 4, 5
	105411	Roller Support Ass'y - Incl. Items 10 thru 22
	105367	Guide-A-Matic Ass'y - Incl. Items 11, 15, 17 thru 22
	105564	Blade Guard Comp. - Drive End - Incl. Items 23, 24, 25, 26
	M-309	Blade Brush Comp. - Incl. Items 27 thru 31 and 33