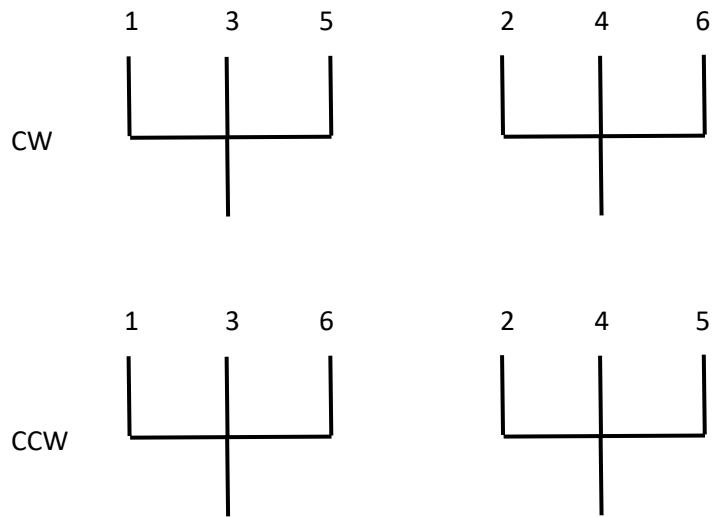


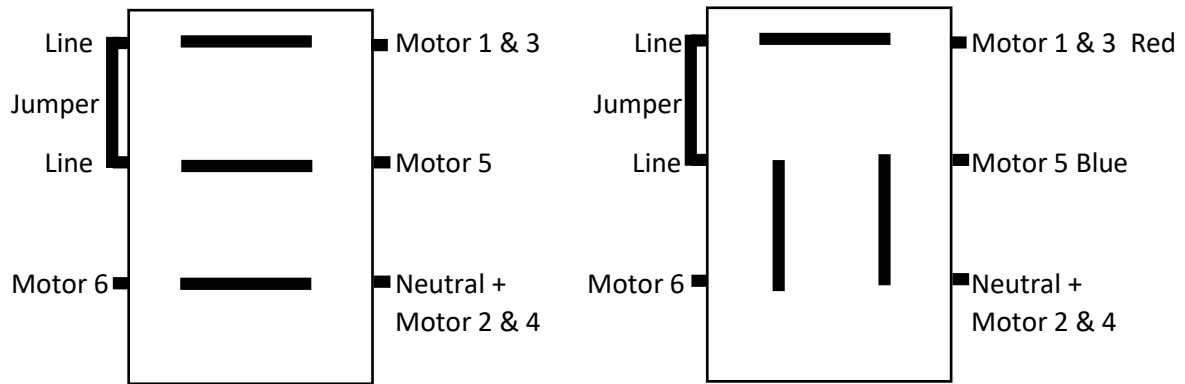
Enco Mill Drill Internal Motor Wiring



Color Motor to Switch

- 1 Red = Neutral
- 2 Black = Line
- 3 Red = Neutral
- 4 Black = Line
- 5 Brown
- 6 Blue

New RS-5 Switch



Rotation < Forward

Reverse >